NC4 non-contact tool setting system

High speed, non-contact, tool setting and breakage detection

The NC4 is a flexible laser system, with ultra-compact laser tool setting transmitter and receiver units that can be mounted on separate brackets, or as a single fixed unit. The NC4 allows fast, non-contact, tool setting and tool breakage detection on machines previously unsuitable for such applications.

Non-contact tool setting systems can reduce tool setting times by up to 90% and reduce scrap caused by setting errors. Broken tool detection cycles enable reliable unmanned machining.

In addition to the innovative MicroHole™ protection system featured in all Renishaw's non-contact systems for machine tools, the NC4 benefits from PassiveSeal™, an additional failsafe sealing device, preventing contamination in the event of air supply failure.

Ideal for retrofitting, the NC4 offers fast set-up as there is no laser focal point to identify.

Key benefits

Brings probing to small machines
At just 30 mm (1.18 in) diameter and 35 mm (1.38 in) high, NC4 meets the demand for probing on machines previously unsuitable for larger non-contact tool setting and tool breakage detection systems.

Fast, robust and repeatable
Dependent on separation distances, tools as small as 0.2 mm (0.008 in) diameter can be measured at any selected point along the beam, and tools as small as 0.1 mm (0.004 in) can be checked for breakage.

Flexible systems
Available as both fixed and separate systems, with a measuring length of 225 mm (8.86 in) (overall unit length of 300 mm (11.81 in)) on the fixed system, and up to 5 m on the separate system.

Innovations

Ultra-compact design
Miniaturnised electronics, and the compact protection system without a bulky shutter mechanism, makes the NC4 suitable for machines with limited space for probe fitment.

Environmental protection
In addition to its MicroHole™ technology, the NC4 also features PassiveSeal™ - an integrated failsafe device which maintains IPX8 protection 100% of the time, even if the air supply fails.

One system supports all separations
With generic transmitter and receiver units, and no focal point to identify, installing the separate NC4 system is simple and fast, making it ideal for retrofitting to existing machines.
# Specification

**Principal application**: High precision, high speed, non-contact tool measurement and broken tool detection on vertical and horizontal machining centres


**Laser beam alignment**: Adjuster pack (optional on separate systems)

**Electrical connection**
- Separate system: hardwired cable on underside of unit. Fixed system: hardwired cable on end or underside

**Sealing**: IPX8, with or without air

**Length**
- **Separate**: 30 mm (1.18 in) diameter x 35 mm (1.38 in) long
- **Fixed**: 300 mm (11.81 in) long x 40 mm (1.57 in) wide x 120 mm (4.72 in) high

**Mounting**
- **Separate system**: Fixing for M3 screws
- **Fixed system**: Single M10 / M12 fixing

**Typical repeatability**: ± 0.25 µm (10 µin) 2 at 0.2 m separation

**Min tool Ø for setting**: 0.2 mm (0.008 in) or larger depending on separation and set-up

**Min tool Ø for breakage**: 0.1 mm (0.004 in) or larger depending on separation and set-up

**Air-protection system**: Supply pressure greater than 2 bar, air usage 8 litres / min. Supply must conform to ISO 8573-1 : Air quality class 5.7

**Power supply**: 120 mA @ 12V, 70 mA @ 24 V

**Output signal**: Voltage free SSR

**Temperature limit**
- **Operating**: +5° C to +50° C
- **Storage**: -10° C to +70° C

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### More information

The NC4 is available as a retrofit solution for existing machines, including probing software, installation and training. Contact your Renishaw supplier for further details.

Details of system kits and spare parts can be found at [www.renishaw.com/NC4](http://www.renishaw.com/NC4)

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For worldwide contact details please visit our main website at [www.renishaw.com](http://www.renishaw.com)